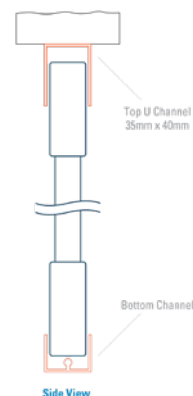




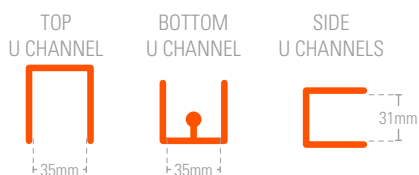
FIXED IN PLACE - SINGLE PANEL

INSTALL GUIDE



PACK CONTENTS:

- U Channels [Top, Bottom, Left, Right]
- Matching Colour Rivets
- Shutter Panel



WHAT YOU WILL NEED:

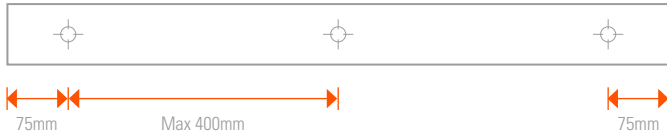
- Drill
- Pop Rivet Gun
- Drill Bits Suitable for Aluminium (4mm required for Rivets)
- Screw Tip Bit
- Fixing Screws (and required hardware) for securing to your reveal surface (eg. Wood, Steel, Masonry)
- Speak to you local trade store personnel for advice

STEP 1

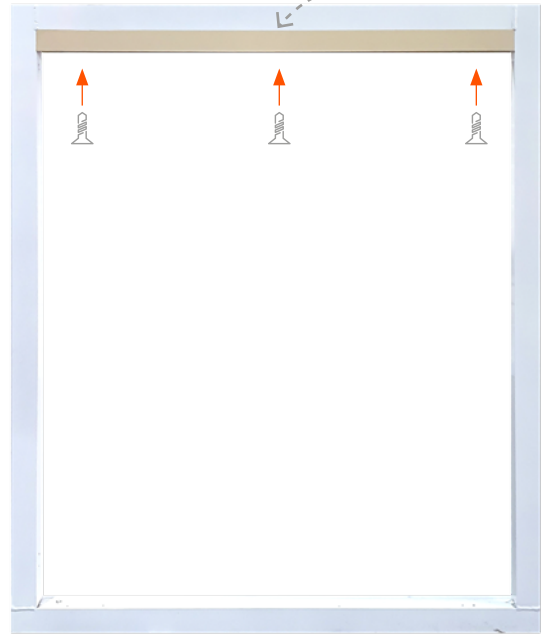
Fit the **Top 35x40mm U Channel**

- Pre-drill holes into Top Channel using diagram below
- Secure by screwing into reveal surface

DRILL HOLE PLACEMENT



T
Reveal edge has sticker indicating **Top (T) Channel**

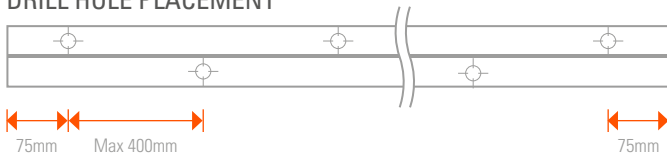


STEP 2

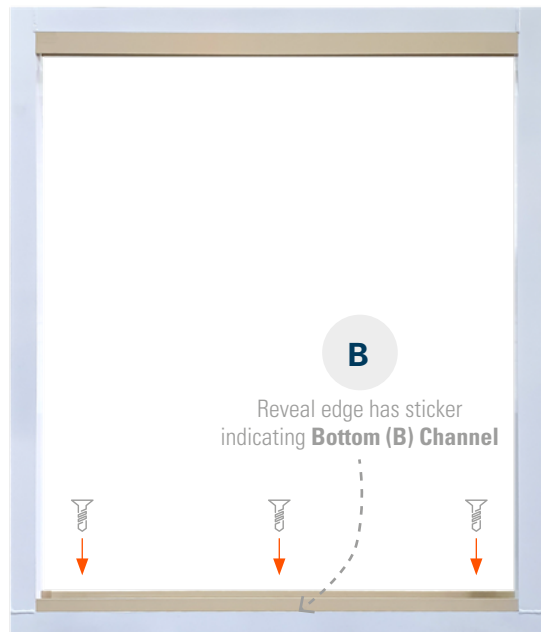
Fit the **Bottom U Channel**

- Pre-drill holes into Bottom Channel using diagram below
NOTE: Continue to alternate the side in which the holes are located
- Secure by screwing into reveal surface

DRILL HOLE PLACEMENT



B
Reveal edge has sticker indicating **Bottom (B) Channel**

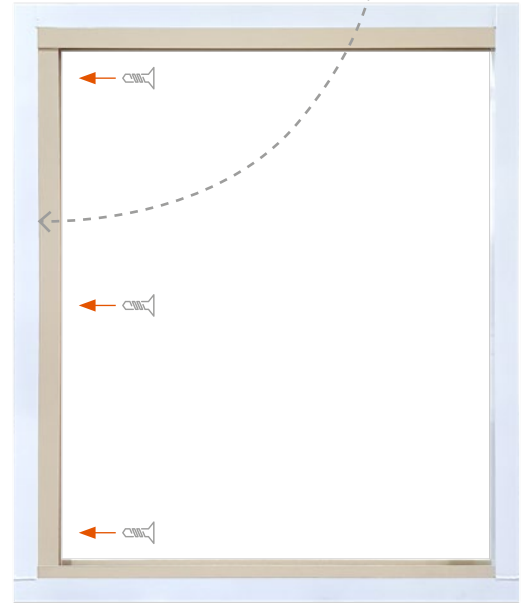
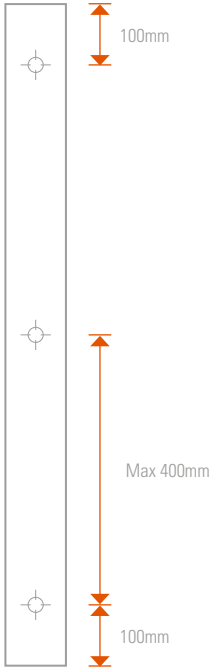


STEP 3

Fit **1 Side U Channel** **NOTE:** This is 12mm shorter than reveal height

- a. Pre-drill holes into Side channel using diagram below
- b. Secure by screwing into reveal surface

DRILL HOLE PLACEMENT



L
Reveal edge has sticker indicating **Left (L) Channel**

STEP 4

Place **other Side U Channel** onto the Shutter Panel

NOTE: Needs to be on the opposite side to the one already fitted to reveal - this side channel is the same height as panel



R
Reveal edge has sticker indicating **Right (R) Channel**

STEP 5

Lift up the **Shutter Panel with Side U Channel** intact

- Slide the top edge into the Top U Channel first
- Sit the Shutter Panel with Side Channel into the bottom channel



STEP 6

Position the Shutter Panel centrally to the opening and secure.

- Push loose side channel against the frames opening while using the width of the shutter panel sides as (X) illustrates below to locate panel in central position;
- Secure in place by drilling 4mm Holes in each corner where each channel shutter panels overlap
- Now secure in place using pop rivet gun and rivets

